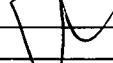
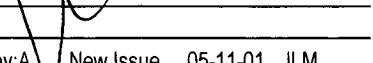
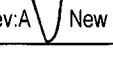


Date: Friday, 07/12/2007 2:11:12 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET LH		
Job Number	: 36199		Part Number	: D20133		
Estimate Number	: 12339		Drawing Number	: D2013 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 07/12/2007 S.O. No. : N/A		Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 14/12/2007 Qty: 6 Um: Each		
Previous Run	: 33035					
Written By	: 					
Checked & Approved By	: 					
Comment	: Est Rev:A  New Issue 05-11-01 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
<p>Comment: Qty.: 2.0447 f(s)/Unit Total : 12.2680 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <u>17106132</u> FF 07-12-18 6</p>			
2.0	BRAKE NC	NC BRAKE	
<p>Comment: NC BRAKE</p> <p>1-Punch as per template D2013-T3 and Dwg D2013 FF 07-12-18 6</p> <p>2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545 FF 07-12-18 6</p> <p>3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. FF 07-12-19 6</p> <p>4-Deburr as required FF 07-12-19 6</p>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
<p>Comment: INSPECT WORK TO CURRENT STEP <u>171212</u> 46</p>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PAD</u> <u>07/12/2007</u> <u>12</u> <u>18071220</u> 46</p>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: P Date: 07/12/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 07/12/2007 2:11:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 36199

Part Number: D20133

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

PD 07/12/21

Job Completion



~ 2007/12/21

U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

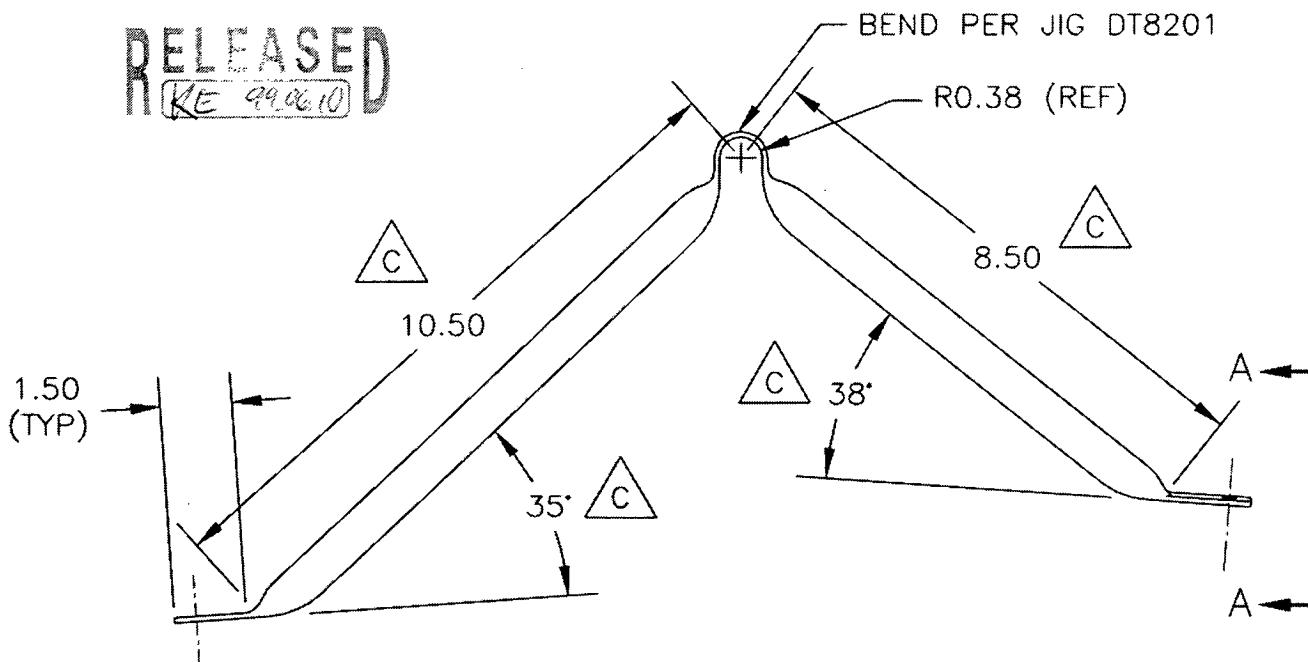
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART

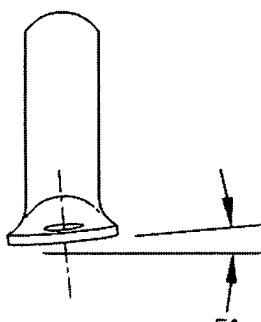
A
COPY
RIGHT
DENIED

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED JS	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 1 OF 3 SCALE NTS
A	90.10.22	NEW ISSUE
B	94.06.15	REDRAWN
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)

DRILL $\phi 0.257$ (TYP)
0.400 (TYP)



VIEW A-A

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

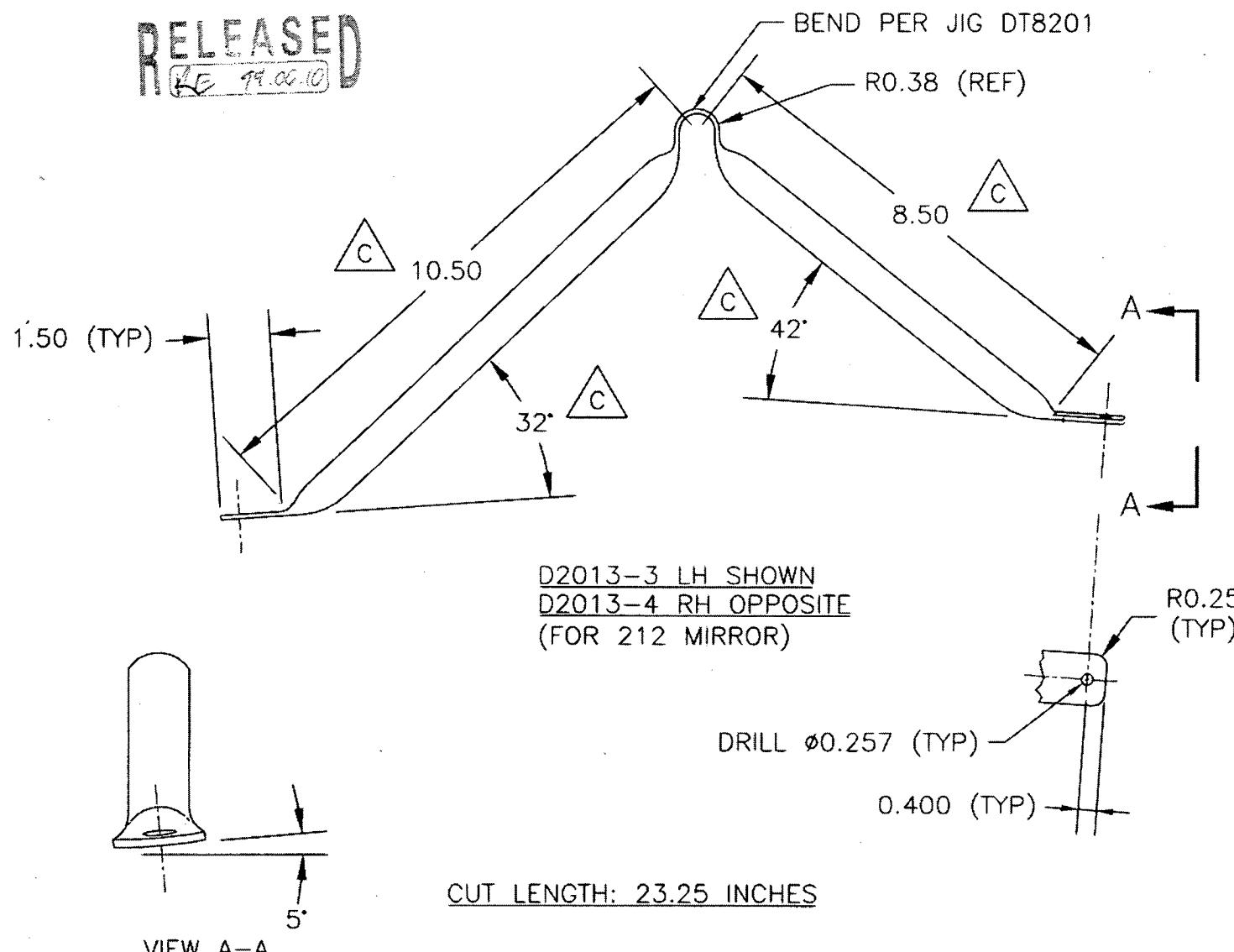
WLD
JULY 99

RELEASED
RE 99.06.10

DART



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED JF	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE NTS



RELEASED
RE 99.06.10

DART

COPY ISSUED
DA

DESIGN JB	DRAWN BY RE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RE	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE N/A

